

# Bench & long hole Drilling

ST68 (2 3/4")  
Thread

Bench & long  
hole drilling

Button bit	Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.	
	mm	in	Front No size	Gauge No size	Front No size	Gauge No size				
										
		102	4	2×14	2×10	6×12	8×14	35°	H	30102ST6814
										
		115	4 1/2	3×13	-	7×14	9×16	35°	H	30115ST68F16
		127	5	3×14	-	10×14	9×16	35°	H	30127ST68F19
										
		115	4 1/2	3×13	2×9	6×14	9×16	35°	H	30115ST6815DR
		127	5	3×14	2×9	9×14	9×16	35°	H	30127ST6818DR
										
		115	4 1/2	3×13	-	6×14	9×16	35°	H	30115ST6815R
		127	5	3×14	-	10×14	9×16	35°	H	30127ST6819R